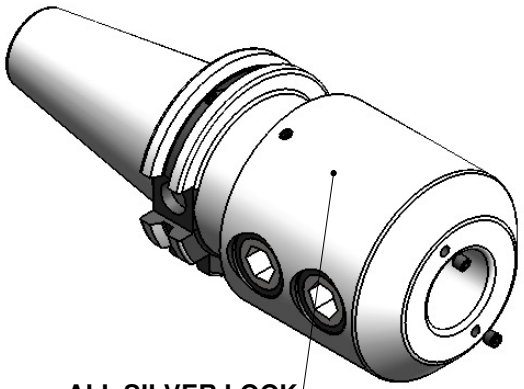
Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

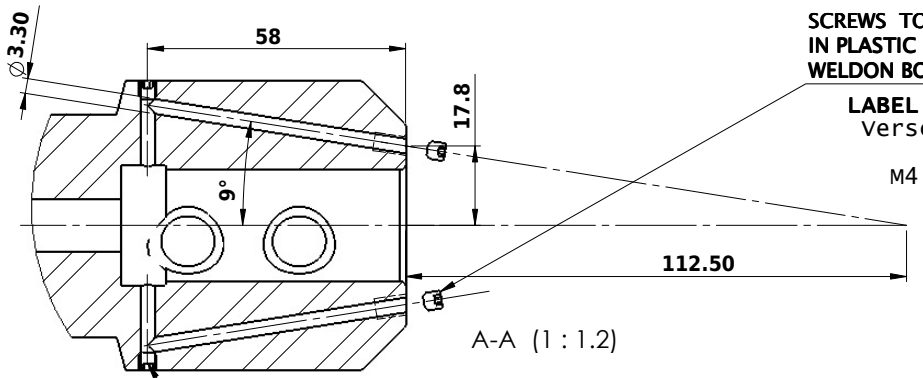
CUSTOMER APPROVAL REQUIRED	
APPROVED BY	
DATE	

FOR QUOTATION PURPOSE ONLY

All Dimensions are in MM



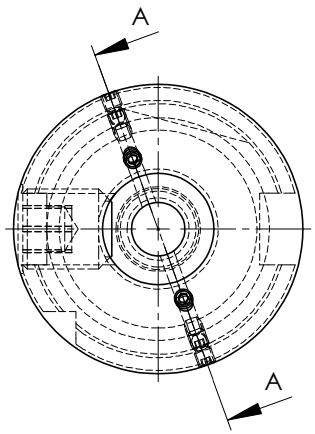
ALL SILVER LOOK

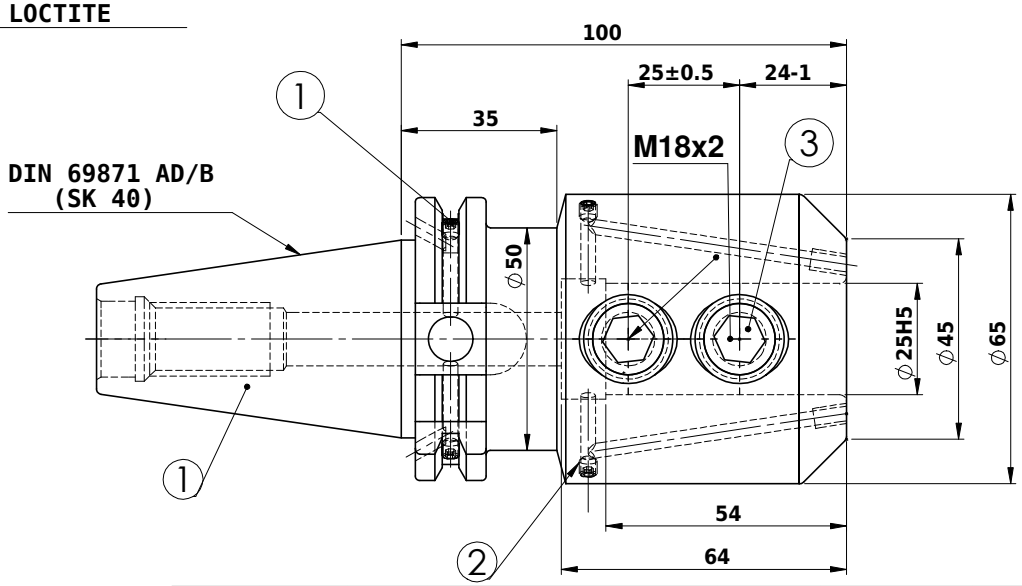


PERMENENT SEALING
WITH LOCTITE

SCREWS TO BE PACKED SEPERATELY
IN PLASTIC POUCH WITH LABEL & PUT INTO
WELDON BORE & THEN SEAL THE HOLDER WITH COVER

LABEL FOR PLASTIC BAGS:
Verschlussschraube
Grub Screw
M4 X 4mm x 2 mm





Label :

2002306.2500
WELDON-AUFNAHME MIT KK
WELD.HOLDER COOL.CHANNEL
DIN69871 SK40 ADB
WK 25 mm x 100 mm
G6.3 / 15000

NOTE :

BALANCING 6.3G AT 15000 RPM

WEIGHT : 2.7 kg

MARKING : DIN 69871 AD/B SK40 WK25H100
G6.3 15000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
3	BO	GS-M18X2X20-DIN1835-B	2
2	BO	GRUB SCREW M4X4	6
1	SK40 EK 25 100 FTC WW.	END MILL HOLDER	1

μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
GRADES		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
SYMBOLS		▽▽▽▽				▽▽▽		▽▽			▽		~

TOLERANCE FREE DIMENSIONS TOLERANCE		
Dimns.	Dia	Length
0.5 to 3	± 0.05	± 0.10
3 to 6	± 0.10	± 0.15
6 to 30	± 0.15	± 0.20
30 to 120	± 0.20	± 0.25
120 to 500	± 0.30	± 0.50

MATERIALS: 16MnCr5

	2014	NAME	DATE
DRAWN		RPA	28/07
CHECKED		RVL	28/07
APPROVED		SSR	28/07

SCALE : NTS QTY. :

PART NAME: END MILL HOLDER

WEMAG
2002306.2500

DRAWING No. **SK40 EK 25 100 FTC WW.** REV. ∞