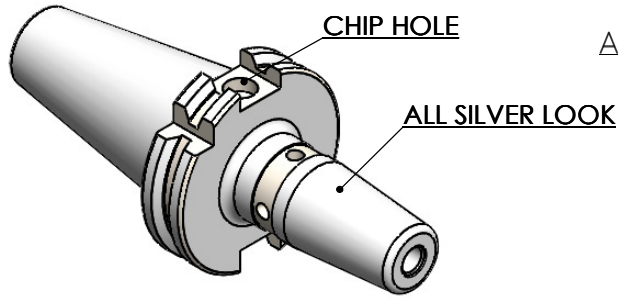
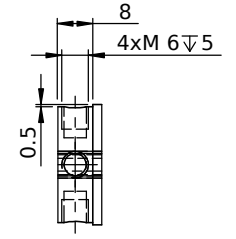


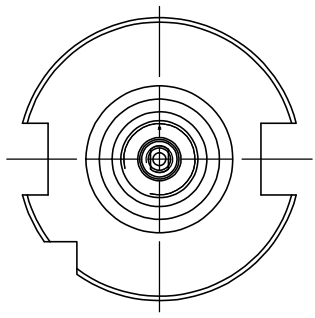
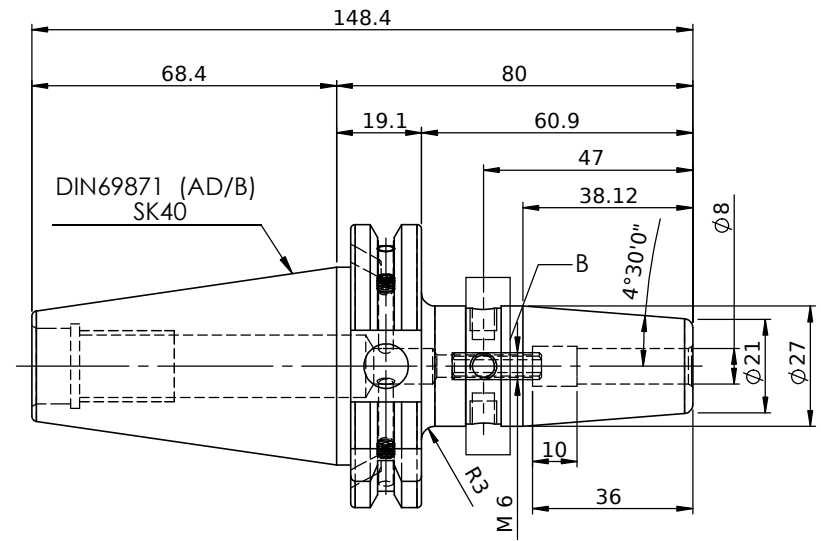
| Rev.No | Ch.Let | Alterations | Date | Sign. | Appd. |
|--------|--------|-------------|------|-------|-------|
| | | | | | |
| | | | | | |



All Dimensions are in MM



DETAIL B



LABEL :
2002267.0800
SCHRUMPFUTTER
SHRINK FIT HOLDER
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR2 08mm X 080mm
G2,5/25000 U/MIN

NOTE :
BALANCING 2.5G@ 25000 RPM

Weight : 1.0 Kg

MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SR08H080
G2,5/25000 U/MIN

| µm | 0.012 | 0.025 | 0.05 | 0.1 | 0.2 | 0.4 | 0.8 | 1.6 | 3.2 | 6.3 | 12.5 | 25 | 50 | |
|-----------------|------------|--------|-------------|-----|--------|-----|-----------------|-----|-------------------------------------|-----|------|------------------|----|------|
| GRADES | N1 | N2 | N3 | N4 | N5 | N6 | N7 | N8 | N9 | N10 | N11 | N12 | | |
| SYMBOLS | ▽▽▽ | | | ▽▽▽ | | | ▽▽ | | | ▽ | | ~ | | |
| TOLERANCE | MATERIALS: | | 2023 | | NAME | | DATE | | WEMAG 2002267.0800 | | | | | |
| FREE DIMENSIONS | HDS | | DRAWN | | EJK | | 25/03 | | | | | | | |
| TOLERANCE | | | CHECKED | | RVL | | 25/03 | | | | | | | |
| | | | APPROVED | | | | | | | | | | | |
| Dimns. | Dia | Length | SCALE : NTS | | QTY. : | | PART NAME: | | | | | DRAWING No. | | REV. |
| 0.5 to 3 | ±0.05 | ±0.10 | | | | | SK40SFC08080FWW | | | | | F1S409H-SFC08080 | | 00 |
| 3 to 6 | ±0.10 | ±0.15 | | | | | | | | | | | | |
| 6 to 30 | ±0.15 | ±0.20 | | | | | | | | | | | | |
| 30 to 120 | ±0.20 | ±0.25 | | | | | | | | | | | | |
| 120 to 500 | ±0.30 | ±0.50 | | | | | | | | | | | | |

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|------------------|-----------------|------|
| 1 | F1S409H-SFC08080 | SK40SFC08080FWW | 1 |
| 2 | SCWM6x1x20-FLAT | STOPPER SCREW | 1 |
| 3 | GS-M4X4 | GRUB SCREW | 2 |