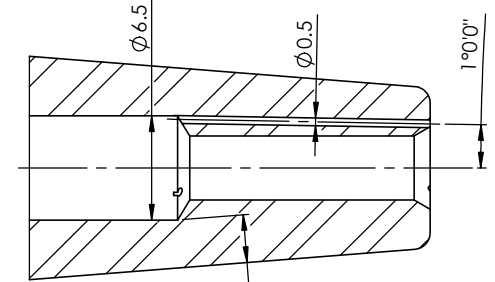
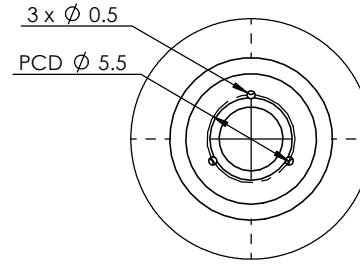
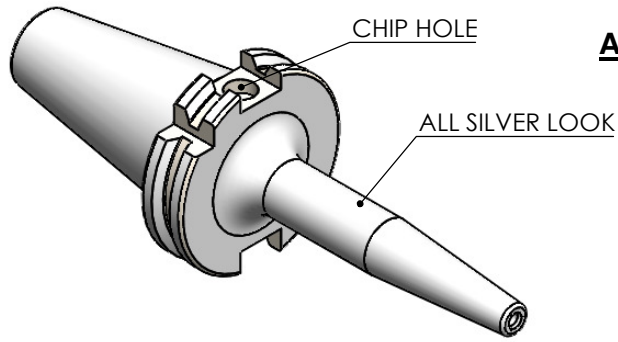
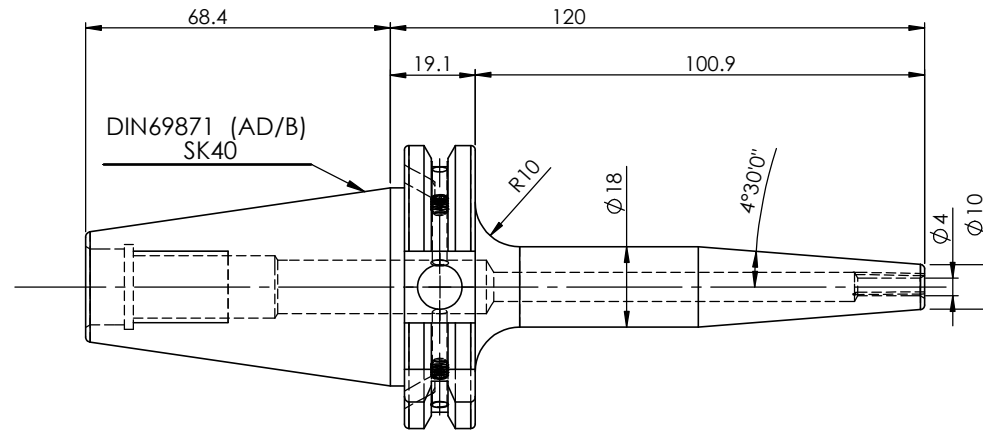
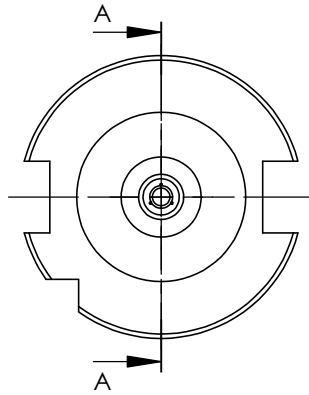


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

All Dimensions are in MM



3 (WALL THICKNESS)
SECTION A-A
SCALE 3 : 1



LABEL :

2002266.0401
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR4 04mm X 120mm
G2,5/25000 U/MIN

MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SFHC04H120
G2,5/25000 U/MIN

NOTE: WITHOUT BALANCING SCREW HOLES

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S409H-SFK04120	SK40SFK04120FWW	1
2	GS-M4X4	GRUB SCREW	2

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 0.9 Kg

μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50											
GRADES	N1		N2		N3		N4		N5		N6		N7		N8		N9		N10		N11		N12	
SYMBOLS	▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽		▽▽▽	
TOLERANCE	FREE DIMENSIONS		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE		TOLERANCE	
Dimns.	Dia	Length	MATERIALS:		2022		NAME		DATE		DRAWN		SVR		29/01		CHECKED		RVL		29/01		APPROVED	
0.5 to 3	± 0.05	± 0.10	HDS		HDS		HDS		HDS		HDS		HDS		HDS		HDS		HDS		HDS		HDS	
3 to 6	± 0.10	± 0.15	SCALE : NTS		QTY. :		SCALE : NTS		QTY. :		SCALE : NTS		QTY. :		SCALE : NTS		QTY. :		SCALE : NTS		QTY. :		SCALE : NTS	
6 to 30	± 0.15	± 0.20	PART NAME:		PART NAME:		PART NAME:		PART NAME:		PART NAME:		PART NAME:		PART NAME:		PART NAME:		PART NAME:		PART NAME:		PART NAME:	
30 to 120	± 0.20	± 0.25	SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW		SK40SFK04120FWW	
120 to 500	± 0.30	± 0.50	DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.		DRAWING No.	
										<p align="center">WEMAG 2002266.0401</p>														
										<p align="center">F1S409H-SFK04120</p>														
										<p align="right">REV. 00</p>														