Ersatzteil



Schraubendreher

ISO-Wendeschneidplatte

| ISO-Bezeichnung | Schneidstoffsorte | Schnittgeschw. Vorschub Schnitttiefe | P Stahl | M Rostfrei |  |  | UNI |  | Format professional quality <br> Eromimanal |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | K Guss | $\begin{gathered} \mathrm{N} \\ \text { Alu } \end{gathered}$ | S <br> Superleg. | H <br> Hart | VE | $2968$ <br> € | BestellNr . |
| DCGT 070202 | ALU | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U $a_{p} \mathrm{~mm}$ |  | - |  | $\begin{gathered} 150-575 \\ 0,06-0,12 \\ 0,3-2,1 \end{gathered}$ | - |  | $10 \Delta$ | 7,05 | ... 1430 |
| DCGT 070204 | ALU | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ <br> $\mathrm{f} \mathrm{mm} / \mathrm{U}$ <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{aligned} & \text { - } \\ & \text { - } \end{aligned}$ |  |  | $\begin{gathered} 125-490 \\ 0,10-0,24 \\ 0,4-2,1 \end{gathered}$ | - | - | $10 \Delta$ | 7,05 | ... 1433 |
| DCGT 11T302 | ALU | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | - |  |  | $\begin{gathered} 170-680 \\ 0,06-0,12 \\ 0,3-3,3 \end{gathered}$ | - | - | $10 \Delta$ | 7,40 | ... 0331 |
| DCGT 11T304 | ALU | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U $a_{p} \mathrm{~mm}$ | $-$ |  |  | $\begin{gathered} 140-595 \\ 0,10-0,24 \\ 0,4-3,3 \end{gathered}$ | - | - | $10 \Delta$ | 7,40 | ... 0325 |
| DCGT 11T308 | ALU | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ <br> f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | - |  | - | $\begin{gathered} 125-560 \\ 0,15-0,48 \\ 0,8-3,3 \end{gathered}$ | - | - | $10 \Delta$ | 7,40 | ... 0337 |
| DCMT 070202-F | $\text { PMK } 9030$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 150-195 \\ 0,09-0,12 \\ 0,5-2,1 \end{gathered}$ | $\begin{gathered} 90-115 \\ 0,09-0,12 \\ 0,5-1,6 \end{gathered}$ | $\begin{gathered} 140-185 \\ 0,09-0,12 \\ 0,5-2,1 \end{gathered}$ | - | - | - | $10 \Delta$ | 6,45 | ... 1400 |
| DCMT 070202-M | $\text { PMK } 9030$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 170-230 \\ 0,09-0,12 \\ 0,2-1 \end{gathered}$ | $\begin{gathered} 100-135 \\ 0,09-0,12 \\ 0,2-0,8 \end{gathered}$ | $\begin{gathered} 160-215 \\ 0,09-0,12 \\ 0,2-1 \end{gathered}$ | - | - | - | $10 \Delta$ | 6,45 | ... 1406 |
| DCMT 070202-M | $\text { U } 9035$ | $\mathrm{V}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ <br> f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 110-175 \\ 0,05-0,12 \\ 0,2-1 \end{gathered}$ | $\begin{gathered} 65-105 \\ 0,05-0,09 \\ 0,2-0,8 \end{gathered}$ | $\begin{gathered} 100-165 \\ 0,05-0,12 \\ 0,2-1 \end{gathered}$ | $\begin{gathered} 165-610 \\ 0,05-0,12 \\ 0,2-1 \end{gathered}$ | $\begin{gathered} 25-55 \\ 0,05-0,09 \\ 0,2-0,8 \end{gathered}$ | - | $10 \Delta$ | 6,20 | ... 1409 |
| DCMT 070204-F | $\text { PMK } 9030$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 120-170 \\ 0,15-0,24 \\ 0,5-2,1 \end{gathered}$ | $\begin{gathered} 70-100 \\ 0,15-0,18 \\ 0,5-1,6 \end{gathered}$ | $\begin{gathered} 110-160 \\ 0,15-0,24 \\ 0,5-2,1 \end{gathered}$ | - | - | - | $10 \Delta$ | 6,20 | ... 1403 |
| DCMT 070204-M | $\text { PMK } 9030$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U $a_{p} \mathrm{~mm}$ | $\begin{gathered} 125-185 \\ 0,15-0,24 \\ 0,4-2 \end{gathered}$ | $\begin{gathered} 75-110 \\ 0,15-0,18 \\ 0,4-1,5 \end{gathered}$ | $\begin{gathered} 115-175 \\ 0,15-0,24 \\ 0,4-2 \end{gathered}$ | - |  | - | $10 \Delta$ | 6,45 | ... 1412 |
| DCMT 070204-M | $\text { U } 9035$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U $a_{p} \mathrm{~mm}$ | $\begin{gathered} 85-150 \\ 0,08-0,24 \\ 0,4-2 \end{gathered}$ | $\begin{gathered} 50-90 \\ 0,08-0,18 \\ 0,4-1,5 \end{gathered}$ | $\begin{gathered} 80-140 \\ 0,08-0,24 \\ 0,4-2 \end{gathered}$ | $\begin{gathered} 125-525 \\ 0,08-0,24 \\ 0,4-2 \end{gathered}$ | $\begin{gathered} 25-55 \\ 0,08-0,18 \\ 0,4-0,15 \end{gathered}$ | - | $10 \Delta$ | 6,20 | ... 1415 |
| DCMT 11T302-M | $\text { U } 9035$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 105-175 \\ 0,05-0,12 \\ 0,2-2 \end{gathered}$ | $\begin{gathered} 60-105 \\ 0,05-0,09 \\ 0,2-1,5 \end{gathered}$ | $\begin{gathered} 95-165 \\ 0,05-0,12 \\ 0,2-2 \end{gathered}$ | $\begin{gathered} 155-610 \\ 0,05-0,12 \\ 0,2-2 \end{gathered}$ | $\begin{gathered} 25-55 \\ 0,05-0,09 \\ 0,2-1,5 \end{gathered}$ | $\begin{aligned} & \text { - } \\ & \text { - } \end{aligned}$ | $10 \Delta$ | 8,05 | ... 0302 |
| DCMT 11T304-F | $\text { PMK } 9030$ | $v_{c} \mathrm{~m} / \mathrm{min}$ <br> f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 115-170 \\ 0,15-0,24 \\ 0,5-3 \end{gathered}$ | $\begin{gathered} 65-100 \\ 0,15-0,18 \\ 0,5-2,3 \end{gathered}$ | $\begin{gathered} 105-160 \\ 0,15-0,24 \\ 0,5-3 \end{gathered}$ | - | - | - | $10 \Delta$ | 8,05 | ... 0300 |
| DCMT 11T304 | UNI (M) | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ <br> f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 85-150 \\ 0,08-0,24 \\ 0,4-2,0 \end{gathered}$ | $\begin{gathered} 50-90 \\ 0,08-0,18 \\ 0,4-1,5 \end{gathered}$ | $\begin{gathered} 80-140 \\ 0,08-0,24 \\ 0,4-2,0 \end{gathered}$ | - |  | - | $10 \Delta$ | 6,80 | ... 2345 |
| DCMT 11T304-M | $\text { PK } 9015$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ f mm/U <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 160-210 \\ 0,15-0,24 \\ 0,4-2 \end{gathered}$ | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | $\begin{gathered} 150-195 \\ 0,15-0,24 \\ 0,4-2 \end{gathered}$ | $\begin{aligned} & \text { - } \\ & \text { - } \end{aligned}$ |  | $\begin{aligned} & \text { - } \\ & \text { - } \end{aligned}$ | $10 \Delta$ | 8,75 | ... 0304 |

$\Delta$ Abgabe nur als ganze Verpackungseinheit möglich.

