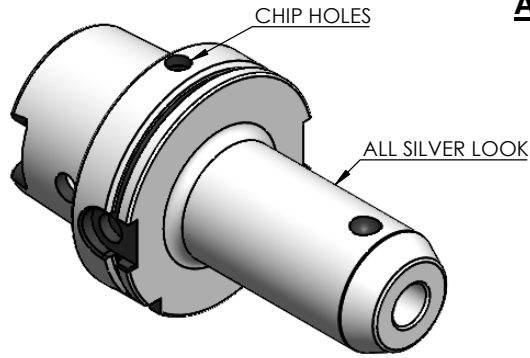


All Dimensions are in MM



For Customer Approval

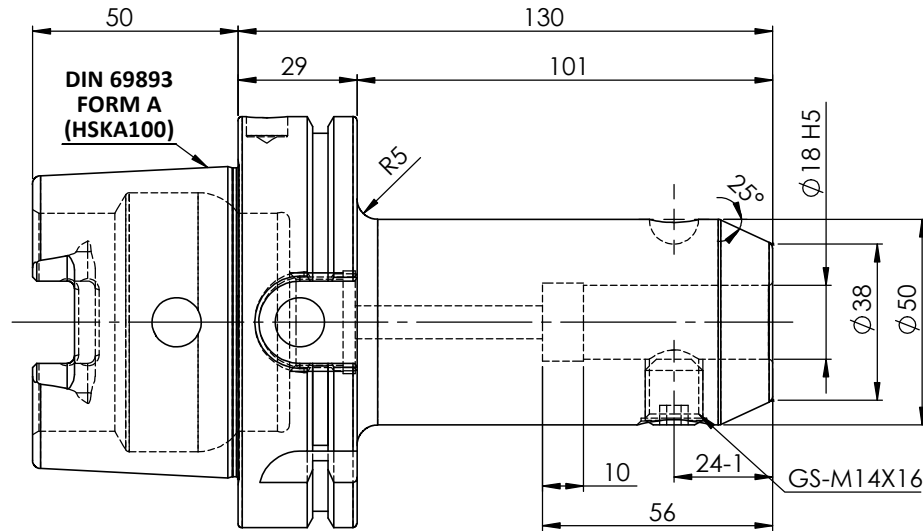
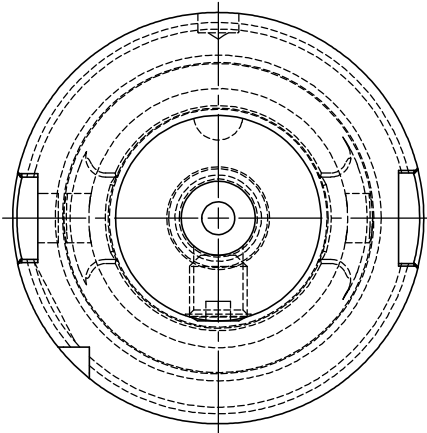


TABLE :

**2002378.1805
WELDON-AUFNAHME
WELDON HOLDER
DIN69893 HSKA100A
WE 18mm x 130 mm
G2.5 25000 U/MIN**

**MARKING : DIN 69893 A HSK100A WE18H130
G2.5 25000 U/MIN**

Notes	
Balancing Value	G2.5 @25000RPM
Approx Weight	3.40Kg

	µ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50			
GRADES		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12				
SYMBOLS		▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	~			
TOLERANCE		MATERIALS: 16MnCr5															
FREE DIMENSIONS		2017	NAME	DATE	2002378.1805												
TOLERANCE		DRAWN	HPK	31/10													
Dimns.	Dia	Length	CHECKED	RVL											31/10		
0.5 to 3	± 0.05	± 0.10	APPROVED														
3 to 6	± 0.10	± 0.15	SCALE :	NTS	QTY. :	PART NAME: HSKA100EM18130WW									DRAWING No. FWA100H-EMH18130		REV. 00
6 to 30	± 0.15	± 0.20															
30 to 120	± 0.20	± 0.25															
120 to 500	± 0.30	± 0.50															

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	GS-M14X16-DIN1835-B	GRUB SCREW	1
1	FWA100H-EMH18130	HSKA100EM18130WW	1