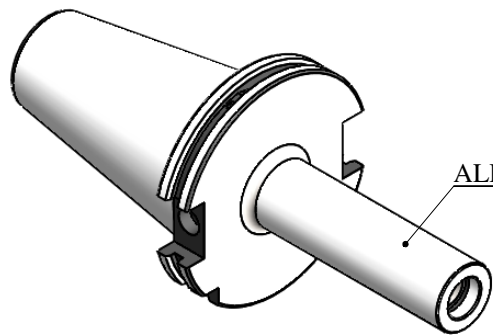
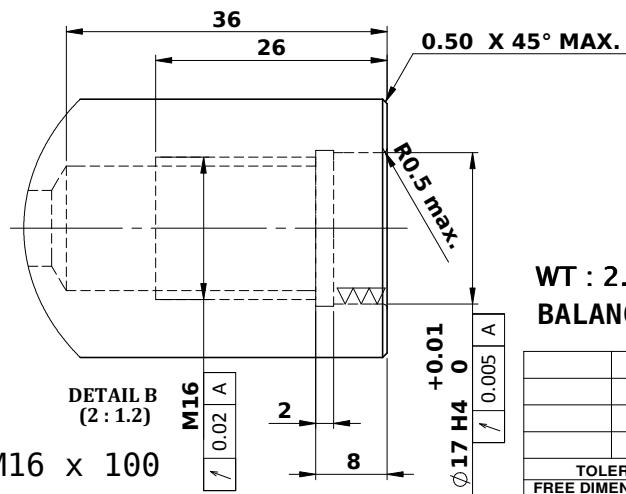
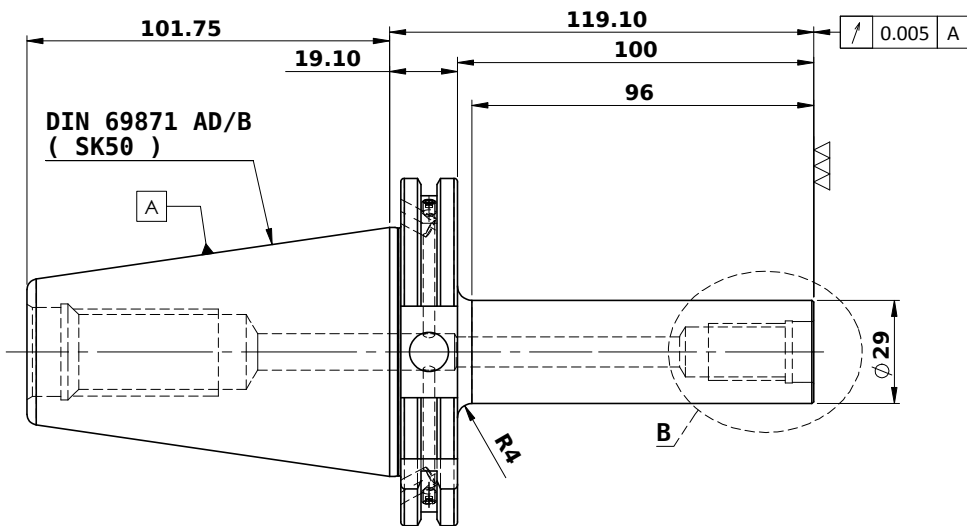
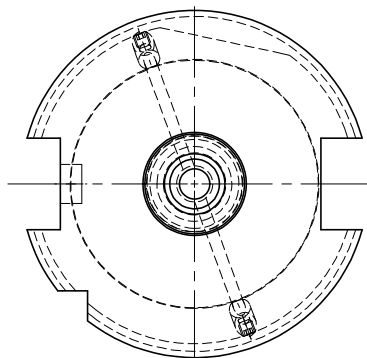


**All Dimensions are in MM**

| Rev.No. | Ch.Let | Alterations | Date | Sign. | Appd. |
|---------|--------|-------------|------|-------|-------|
|         |        |             |      |       |       |
|         |        |             |      |       |       |
|         |        |             |      |       |       |



ALL SILVER LOOK



LABEL :-

2002372.1601  
 EINSCHRAUBFRÄSERAUFNAHME  
 SCREW-ON HOLDER  
 DIN69871 SK50 ADB  
 ESS M16 x 100 mm x 119 mm  
 G2,5 / 25000

MARKING:- DIN 69871 SK50 AD&B M16 x 100  
 G2,5 25000

WT : 2.93 KG  
 BALANCING 2.5 G @ 25000 RPM

| ITEM NO. | PART NUMBER     | DESCRIPTION        | QTY. |
|----------|-----------------|--------------------|------|
| 1        | SK50TMS16119FWW | THREAD MILL HOLDER | 1    |
| 2        | GS-M4X4         | GRUB SCREW-(B.O.)  | 2    |

| Dimns.     | Dia    | Length | μ m | 0.012 | 0.025 | 0.05 | 0.1 | 0.2 | 0.4 | 0.8 | 1.6 | 3.2 | 6.3 | 12.5 | 25 | 50 |
|------------|--------|--------|-----|-------|-------|------|-----|-----|-----|-----|-----|-----|-----|------|----|----|
| 0.5 to 3   | ± 0.05 | ± 0.10 |     | ✓     | ✓     |      |     |     | ✓   | ✓   | ✓   | ✓   | ✓   | ✓    | ✓  | ✓  |
| 3 to 6     | ± 0.10 | ± 0.15 |     |       |       |      |     |     |     |     |     |     |     |      |    |    |
| 6 to 30    | ± 0.15 | ± 0.20 |     |       |       |      |     |     |     |     |     |     |     |      |    |    |
| 30 to 120  | ± 0.20 | ± 0.25 |     |       |       |      |     |     |     |     |     |     |     |      |    |    |
| 120 to 500 | ± 0.30 | ± 0.50 |     |       |       |      |     |     |     |     |     |     |     |      |    |    |

| GRADES | N1 | N2 | N3 | N4 | N5 | N6 | N7 | N8 | N9 | N10 | N11 | N12 |
|--------|----|----|----|----|----|----|----|----|----|-----|-----|-----|
|        |    |    |    |    |    |    |    |    |    |     |     |     |

| TOLERANCE       | MATERIALS: | 2015     | NAME | DATE  |
|-----------------|------------|----------|------|-------|
| FREE DIMENSIONS | 16MnCr5    | DRAWN    | SVK  | 19/07 |
| TOLERANCE       |            | CHECKED  | RVL  | 19/07 |
|                 |            | APPROVED |      |       |

SCALE : NTS QTY. :

PART NAME: SK50TMS16100FWW

DRAWING No. FWS509H-TMS16100

REV. 00

2002372.1601