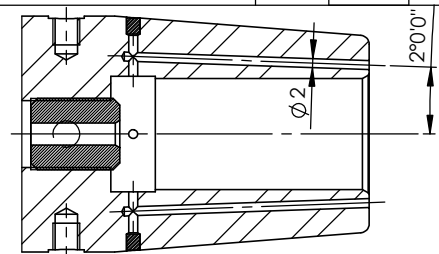
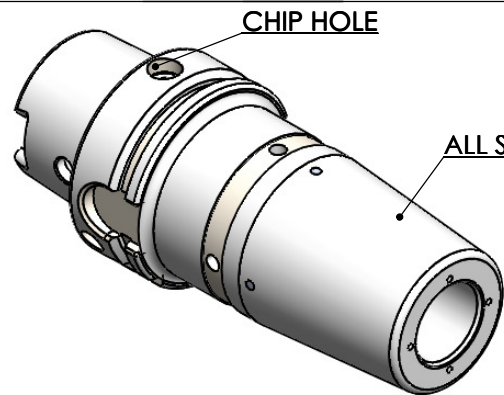
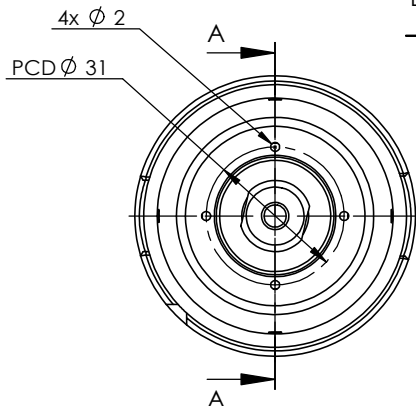


**All Dimensions are in MM**

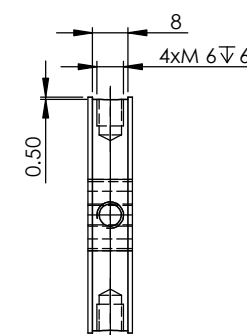
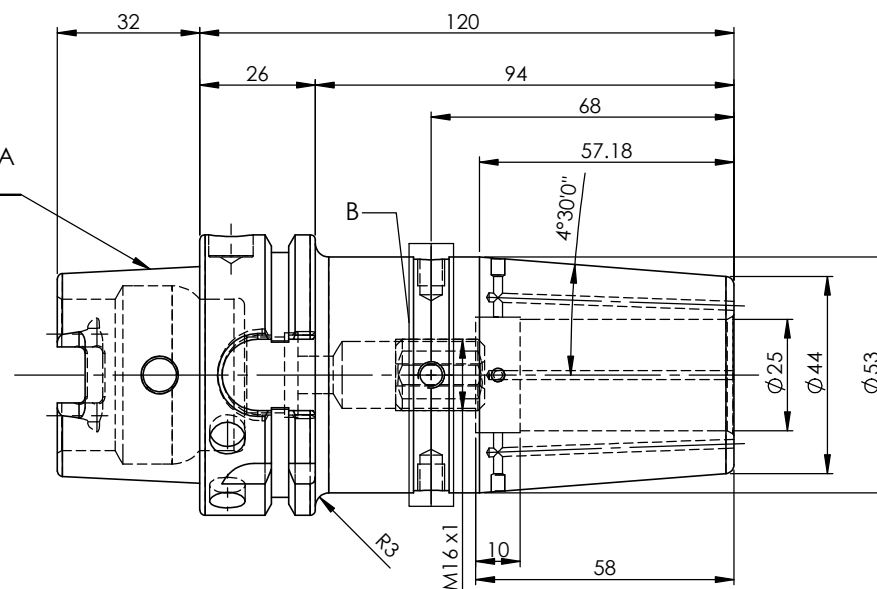
Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



SECTION A-A



DIN69893 FORM A (HKA63)



DETAIL B

**LABEL :**

**2002274.2501  
SCHRUMPFUTTER MIT KK  
SHRINK FIT HOLDER COOLANT CHANNEL  
DIN69893 HSK63A  
SR5 25mm X 120mm  
G2,5/25000 U/MIN**

**MARKING : DIN69893 A HSK63A SFHC25H120  
G2,5/25000 U/MIN**

**NOTE :**

**BALANCING 2.5G@ 25000 RPM**

**Weight : 1.8 Kg**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1A063H-SFK25120	HSKA63SFK25120WW	1
2	EXPANDER PLUG-22880.0053	EXPANDER PLUG-Ø3x3.6mm	4
3	SCWM16x1x20-FLAT	STOPPER SCREW-(B.O.)	1

µ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
GRADES	N1		N2		N3		N4		N5		N6		N7	
SYMBOLS	▽▽▽		▽▽		▽		▽		▽		▽		~	
TOLERANCE FREE DIMENSIONS TOLERANCE	2022		NAME		DATE		<b>2002274.2501</b>							
Dimns. Dia Length	HDS		DRAWN SVR		29/01									
0.5 to 3 ± 0.05 ± 0.10	CHECKED RVL		29/01											
3 to 6 ± 0.10 ± 0.15	APPROVED													
6 to 30 ± 0.15 ± 0.20	PART NAME:		DRAWING No.		REV.		F1A063H-SFK25120							
30 to 120 ± 0.20 ± 0.25	HSKA63SFK25120WW				00									
120 to 500 ± 0.30 ± 0.50	SCALE : NTS QTY. :													